

SAFETY DATA SHEET

Blasomill GT 15

Section 1. Identification

Product name : Blasomill GT 15

Product code : 03323-01

Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Industrial use only.
Metal working fluids

Uses advised against

Consumer use.

Manufacturer : BLASER SWISSLUBE AG
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Switzerland
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Supplier's details : Alliance Machine Tools Co.
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Tel: +84 9 0842 2123
E-Mail: alliance@al-machinetools.com

e-mail address of person responsible for this SDS : reach@blaser.com

Emergency telephone number (with hours of operation) : +84 28 4458 2388 (24 hours / 7days)

Section 2. Hazards identification

Classification of the substance or mixture : SKIN SENSITIZATION - Category 1
TOXIC TO REPRODUCTION - Category 2
ASPIRATION HAZARD - Category 1
AQUATIC TOXICITY (CHRONIC) - Category 3
Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 3%

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : H304 - May be fatal if swallowed and enters airways.
H317 - May cause an allergic skin reaction.
H361 - Suspected of damaging fertility or the unborn child.
H412 - Harmful to aquatic life with long lasting effects.

Precautionary statements

Section 2. Hazards identification

- : P201 - Obtain special instructions before use.
- P202 - Do not handle until all safety precautions have been read and understood.
- P280 - Wear protective gloves, protective clothing and eye or face protection.
- P273 - Avoid release to the environment.
- P261 - Avoid breathing vapor.
- P272 - Contaminated work clothing should not be allowed out of the workplace.
- : P308 + P313 - IF exposed or concerned: Get medical advice or attention.
- P301 + P310 + P331 - IF SWALLOWED: Immediately call a POISON CENTER or doctor. Do NOT induce vomiting.
- P302 + P352 - IF ON SKIN: Wash with plenty of water.
- P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention.
- P362 + P364 - Take off contaminated clothing and wash it before reuse.
- : P405 - Store locked up.
- : P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not result in classification : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	CAS number	%
Distillates (Fischer-Tropsch), heavy, C18-50 branched, cyclic and linear	CAS: 848301-69-9	≥75 - ≤90
Polysulfides, di-tert-dodecyl	CAS: 68425-15-0	≤10
O,O,O-tris(2(or 4)-C9-10-isoalkylphenyl) phosphorothioate	CAS: 126019-82-7	≤5

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Continue to rinse for at least 10 minutes. Check for and remove any contact lenses. Get medical attention if irritation occurs.
- Inhalation** : Avoid breathing vapor or mist. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. Remove victim to fresh air and keep at rest in a position comfortable for breathing.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Section 4. First aid measures

- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Aspiration hazard if swallowed. Can enter lungs and cause damage. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
Inhalation : No known significant effects or critical hazards.
Skin contact : May cause an allergic skin reaction.
Ingestion : May be fatal if swallowed and enters airways.

Over-exposure signs/symptoms

- Eye contact** : No specific data.
Inhalation : Adverse symptoms may include the following:
 reduced fetal weight
 increase in fetal deaths
 skeletal malformations
Skin contact : Adverse symptoms may include the following:
 irritation
 redness
 reduced fetal weight
 increase in fetal deaths
 skeletal malformations
Ingestion : Adverse symptoms may include the following:
 nausea or vomiting
 reduced fetal weight
 increase in fetal deaths
 skeletal malformations

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments : No specific treatment.
Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media : None known.

Section 5. Fire-fighting measures

- Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
sulfur oxides
phosphorus oxides
- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not swallow. Avoid breathing vapor or mist. Avoid release to the environment. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Section 7. Handling and storage

Advice on general occupational hygiene

- : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

- : Store between the following temperatures: -20 to 40°C (-4 to 104°F). Shelf life: 36 months. Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

None.

Biological exposure indices

No exposure indices known.

Appropriate engineering controls

- : If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls

- : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

- : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

- : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection

Hand protection

- : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Wear suitable gloves tested to EN374. Nitrile gloves, thickness 0.3 mm (minimum) .

Body protection

- : Personal protective equipment for the body should be selected based on the task being performed and the risks involved before handling this product.

Section 8. Exposure controls/personal protection

- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved before handling this product.
- Respiratory protection** : A respirator is not needed under normal and intended conditions of product use. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators.

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

- Physical state** : Liquid.
- Color** : Colorless.
- Odor** : Faint odor.
- Odor threshold** : Not available.
- pH** : Not applicable.
- Melting point/freezing point** : Not available.
- Pour point** : -54°C (-65.2°F)
- Boiling point or initial boiling point and boiling range** : Not available.
- Flash point** : Open cup: 200°C (392°F)
- Evaporation rate** : Not available.
- Flammability** : Not available.
- Lower and upper explosion limit/flammability limit** : Not available.
- Vapor pressure** : Not available.
- Relative vapor density** : Not available.
- Relative density** : Not available.
- Density** : 0.85 g/cm³ [20°C (68°F)]
- Solubility in water** : Not available.
- Miscible with water** : No.
- Partition coefficient: n-octanol/water** : Not applicable.
- Auto-ignition temperature** : Not available.
- Decomposition temperature** : Not available.
- Viscosity** : Dynamic (room temperature): Not available.
Kinematic (room temperature): Not available.
Kinematic (40°C (104°F)): 15 mm²/s (15 cSt)

Particle characteristics

- Median particle size** : Not applicable.

Section 10. Stability and reactivity

- Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- Chemical stability** : Shelf life: 36 months.
- Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.

Section 10. Stability and reactivity

Conditions to avoid : No specific data.

Incompatible materials : No specific data.

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name

Distillates (Fischer-Tropsch), heavy, C18-50
branched, cyclic and linear

Polysulfides, di-tert-dodecyl

O, O,O-tris(2(or 4)-C 9-10-isoalkylphenyl)
phosphorothioate

Result

Rat - Oral - LD50

>5000 mg/kg

Rat - Dermal - LD50

>2000 mg/kg

Rat - Oral - LD50

>2000 mg/kg

Rat - Dermal - LD50

>2000 mg/kg

Rat - Dermal - LD50

>2000 mg/kg

Rat - Oral - LD50

>2000 mg/kg

Conclusion/Summary [Product] : Not available.

Skin corrosion/irritation

Not available.

Conclusion/Summary [Product] : Not available.

Serious eye damage/eye irritation

Not available.

Conclusion/Summary [Product] : Not available.

Respiratory corrosion/irritation

Not available.

Conclusion/Summary [Product] : Not available.

Respiratory or skin sensitization

Not available.

Skin

Conclusion/Summary [Product] : Not available.

Respiratory

Conclusion/Summary [Product] : Not available.

Germ cell mutagenicity

Section 11. Toxicological information

Not available.

Conclusion/Summary [Product] : Not available.

Carcinogenicity

Not available.

Conclusion/Summary [Product] : Not available.

Reproductive toxicity

Not available.

Conclusion/Summary [Product] : Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Product/ingredient name

Distillates (Fischer-Tropsch), heavy, C18-50
branched, cyclic and linear

Result

ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

Not available.

Potential acute health effects

- | | |
|---------------------|---|
| Eye contact | : No known significant effects or critical hazards. |
| Inhalation | : No known significant effects or critical hazards. |
| Skin contact | : May cause an allergic skin reaction. |
| Ingestion | : May be fatal if swallowed and enters airways. |

Symptoms related to the physical, chemical and toxicological characteristics

- | | |
|---------------------|--|
| Eye contact | : No specific data. |
| Inhalation | : Adverse symptoms may include the following:
reduced fetal weight
increase in fetal deaths
skeletal malformations |
| Skin contact | : Adverse symptoms may include the following:
irritation
redness
reduced fetal weight
increase in fetal deaths
skeletal malformations |
| Ingestion | : Adverse symptoms may include the following:
nausea or vomiting
reduced fetal weight
increase in fetal deaths
skeletal malformations |

Section 11. Toxicological information

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary [Product] : Not available.

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : Suspected of damaging fertility or the unborn child.

Numerical measures of toxicity

Acute toxicity estimates

N/A

Section 12. Ecological information

Toxicity

Not available.

Conclusion/Summary [Product] : Not available.

Persistence and degradability

Not available.

Conclusion/Summary [Product] : Not available.

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Polysulfides, di-tert-dodecyl O, O,O-tris(2(or 4)-C 9-10-isoalkylphenyl) phosphorothioate	>6.2 20.3	- -	High High

Mobility in soil

Section 12. Ecological information

Soil/Water partition coefficient : Not available.

Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

Section 15. Regulatory information

Decree No. 113/2017/ND-CP - Chemicals subject to conditional production and trade : Applicable

Decree No. 113/2017/ND-CP - Chemicals to be declared :  Applicable

Toxic classification (TCVN 3164-79) : 4

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Section 15. Regulatory information

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Viet Nam : All components are listed or exempted.

Section 16. Other information

Ratings of danger according to

NFPA



IP346:

The contained refined mineral oils are exempt of labelling. The content of polycyclic aromatic hydrocarbons (PCA) according to IP346 is < 3% (DMSO-extract).

History

Date of printing	: 13. Feb. 2026
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Date of previous issue	: 19. Nov. 2025
Version	: 1.05
Prepared by	: Product Stewardship Blaser Swisslube AG
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals EC50 = Half maximal effective concentration HMIS = Hazardous Material Information System (U.S.A.) IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LC50 = Median lethal concentration LD50 = Median lethal dose LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available NFPA = National Fire Protection Association (U.S.A.) UN = United Nations

Procedure used to derive the classification

Classification	Justification
SKIN SENSITIZATION - Category 1	Calculation method
TOXIC TO REPRODUCTION - Category 2	Calculation method
ASPIRATION HAZARD - Category 1	Calculation method
AQUATIC TOXICITY (CHRONIC) - Category 3	Calculation method

References : Not available.

Section 16. Other information

Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.